



Before proceeding, please do the following:

1. Assemble the Cart:

Use the “Cart Assembly” instructions in the following pages.

2. Place Machine on Cart.

3. Attach the Touchscreen Assembly & X-Beam End Caps.

Refer to the instructions in the following pages.

4. Follow the steps in the Help Document:

The first sections of the manual contain instructions for machine setup from connecting the power cord through threading the machine.

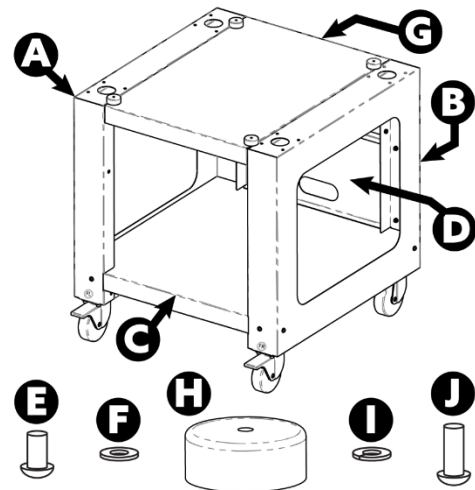
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Cart Assembly

The cart consists of the following listed items. To assemble, use the 4mm hex wrench included in your Machine Operator's Kit.

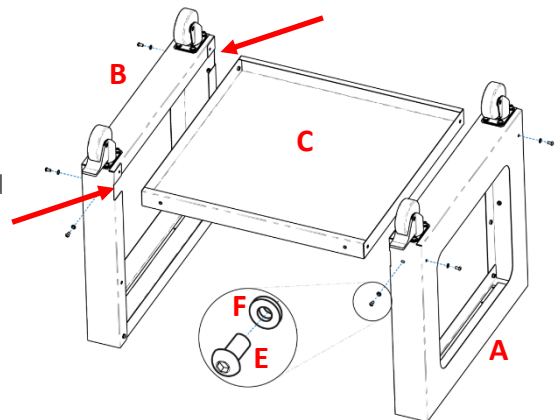
Item	Qty	Description
A	1	Left Cart Leg Assembly
B	1	Right Cart Leg Assembly
C	1	Cart Base Support
D	1	Cart Rear Support
E	14	M6 x 12mm Button Head Screw
F	18	M6 Flat Washer
G	1	Cart Shelf
H	4	Machine Locator
I	4	M6 Split Lock Washer
J	4	M6 x 16mm Button Head Screw



Prior to assembly of the Cart, place cardboard or a blanket on the floor to prevent damaging Cart parts.

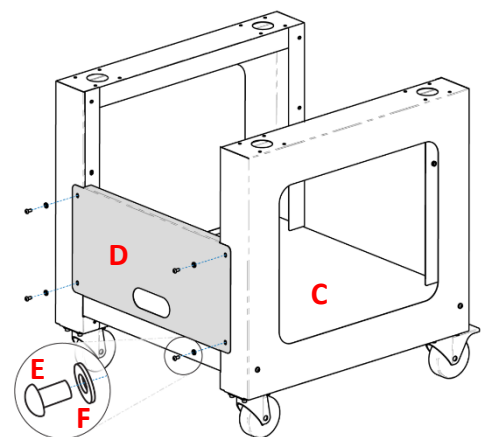
Stage 1 – Attaching the Base Support

1. Place items A and B (Cart Leg Assemblies) on the floor with the Casters facing up. The Casters with the brake face the front of the Cart.
2. Assemble Item C (Base Support) into the cut outs (see arrows) located on each side of both Cart Legs, Items A and B, as shown.
3. Install (6 each) items E and F (M6 x 12mm Screw and M6 Washer) at locations shown. Assemble loosely, do not tighten.
4. Fully tighten all (6) item E Screws.



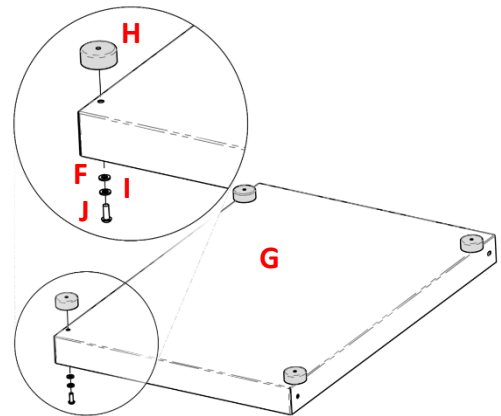
Stage 2 – Installing the Rear Support

1. Rotate the Cart to its upright position.
2. Assemble Item D (Rear Support) to the rear side of the Cart resting on item C (Base Support), with the obround opening facing towards the bottom of the Cart.
3. Install (4 each) items E and F (M6 x 12mm Screw and M6 Washer) at locations shown. Assemble loosely, do not tighten.
4. Fully tighten all (4) item E Screws.



Stage 3 – Installing the Machine Locators

1. Install items J, I and F (M6 x 16mm Screw, M6 Lock Washer, and M6 Washer) from the bottom side of item G (Cart Shelf) as shown.
2. Install item H (Machine Locator) onto item J (Screw) from the top side of item G (Cart Shelf) as shown.
3. Fully tighten items H (Machine Locator) and J (Screw).
4. Repeat steps 1-3 for the (3) remaining sets of items J, I, F, and H at the (3) remaining corners of item G (Cart Shelf).



Stage 4 – Installing the Cart Shelf

1. Position item G (Cart Shelf) between the two Cart Legs, items A and B, with the (4) Machine Locators (item H) resting on the Cart Legs, items A and B.

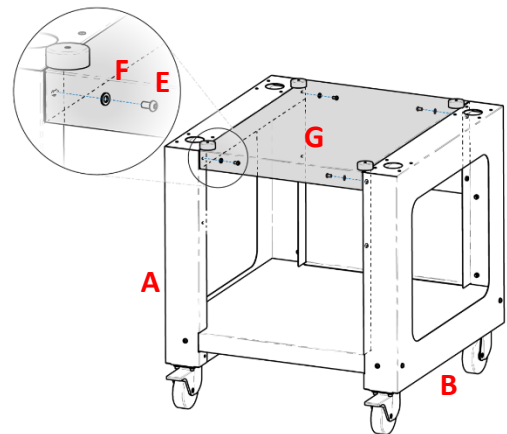
IMPORTANT: The side of item G (Cart Shelf) labeled with the “F” sticker (with the two Machine Locators (item H) positioned closer to the edge) faces the front of the Cart.

2. Install (2 each) items E and F (M6 x 12mm Screw and M6 Washer) at locations shown towards the front of the Cart.

Note: Lift up item G (Cart Shelf) slightly to align item E (Screw) with the threaded inserts in the Cart Legs (items A and B). Assemble loosely, do not tighten.

3. Install (2 each) items E and F (M6 x 12mm Screw and M6 Washer) at locations shown towards the back of the Cart. **Note:** Lift up item G (Cart Shelf) slightly to align item E (Screw) with the threaded inserts in the Cart Legs (items A and B). Assemble loosely, do not tighten.

4. Fully tighten all (4) item E Screws.



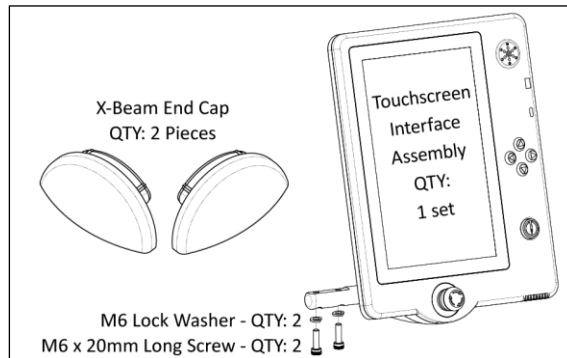
Assembly of the Cart is now complete.

With two people, lift the machine onto the Cart so the (4) Machine Locators (item H) on top of the Cart are centered over the round bosses on the bottom side of the Machine.

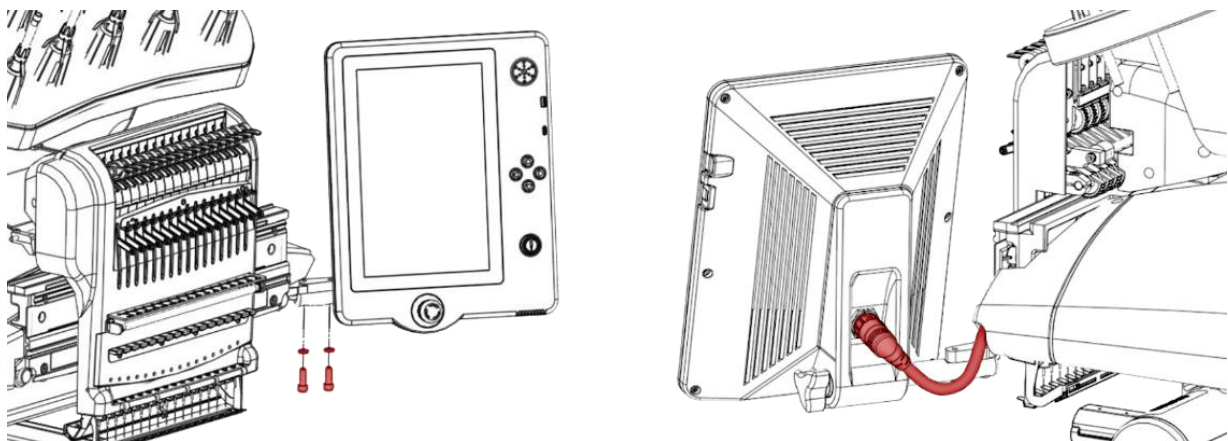
Do not attempt to lift the machine by yourself. Always move the machine with two people. Do not lift the machine at any points other than the Lift Handles indicated by “LIFT HERE” stickers in the machine packaging. Otherwise, damage to sensitive parts might result.

Installation of Touchscreen Assembly and X-Beam End Caps

1. Locate the box containing the Touchscreen Assembly and X-Beam End Caps. The box is labeled with the following:



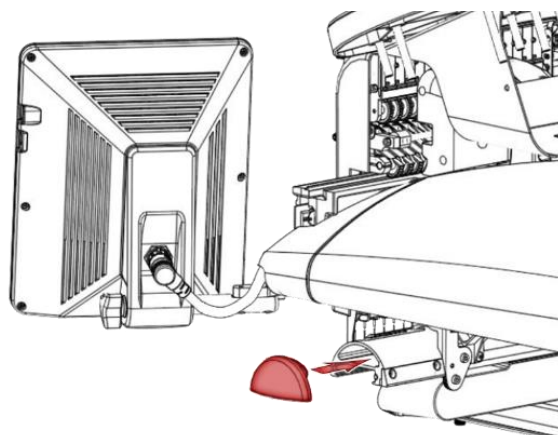
2. Attach Touchscreen Assembly to the Machine.



Using the two Screws and two Lock Washers that came with the Touchscreen Assembly, attach the Touchscreen Assembly to the machine as shown in the image using a 5mm hex wrench (provided in the Machine Operator's Kit).

Route the cable (shown in red) from under the right-side Machine Cover and plug it into the back of the Touchscreen Assembly.

3. Insert the X-Beam End Caps on either side of the X-Beam as shown in the image below.



Powering Up the Machine

Connecting the Power Cable

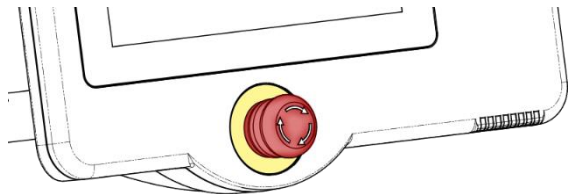
1. Locate the Power Cable shipped with the machine.
2. Locate the power cable plug on the rear of the machine.
3. Make sure the machine power switch is in the OFF position. Plug the Power Cable into the machine power plug.
4. Connect the Power Cable to a power source.



It is recommended that a line conditioner or an uninterruptible power supply with a line conditioner is used with your machine. In this case, connect the Power Cable from the machine to the conditioner, and the conditioner to the power source.

Initial Power Up

1. Make sure the E-Stop is disengaged by turning it in the direction of the arrows.
2. Power up the machine with the power switch located on the rear of the machine (just above the power inlet).
 - The Touchscreen will power up and the machine will proceed through a series of initializing movements to find the embroidery home position, move the needle to head up position, and the Needle Case to a needle position.
 - Once the machine initialization is complete, the machine will establish connection with the Touchscreen.



Please note that the first time the machine is powered up and connected to the software, it may take 90-120 seconds for the machine to fully initialize and appear on screen. The Hoop Arms must first move from the shipping position to the home position before the machine can initialize.

Safety Instructions Reference

IMPORTANT!

Before installing your machine, please read the Safety Information located in the Operators Manual online at <http://www.melco-service.com>.

WICHTIG!

Vor Installation Ihrer Maschine lesen Sie bitte die Sicherheitshinweise, die Sie online im Bedienerhandbuch unter <http://www.melco-service.com> finden.

IMPORTANT!

Avant d'installer votre machine, veuillez lire attentivement les instructions de sécurité qui se trouvent sur ligne au manuel d'utilisation à <http://www.melco-service.com>.

¡IMPORTANTE!

Antes de instalar su máquina, le rogamos lea las instrucciones de seguridad que se encuentran online en el manual del operador en <http://www.melco-service.com>.

IMPORTANTE!

Prima di installare la macchina, leggere le Norme per la Sicurezza del Manuale d'Uso on line su <http://www.melco-service.com>.

TÄHTIS INFO!

Enne masina paigaldamist lugege läbi ohutusnõuded kasutajamanuaalil aadressil <http://www.melco-service.com>.

SVARBŪ!

Prieš mašinos montavimą, perskaitykite saugumo nurodymus, kuriuos Jūs rasite valdymo vadovylyje internetiniame puslapyje <http://www.melco-service.com>.

VIGTIGT!

Før installation af Jeres maskine, venligst læs sikkerhedsbestemmelser, som De finder online i betjeningsvejledning under <http://www.melco-service.com>.

BELANGRIJK!

Voor u uw machine installeert, dient u de veiligheidsinstructies te lezen. U vindt deze online in het gebruikershandboek onder <http://www.melco-service.com>.

TÄRKEÄÄ!

Lue turvallisuusohjeet ennen koneen asennusta . Löydät ne käyttöohjeista osoitteesta <http://www.melco-service.com>.

PENTING!

Sebelum menginstal mesin Anda, bacalah petunjuk-petunjuk untuk keselamatan kerja yang dapat Anda baca secara online dalam manual di <http://www.melco-service.com>.

Safety Instructions Reference

중요!

기계를 설치하시기 전에 온라인 사용설명서 <http://www.melco-service.com> 에 있는 안전상의 주의사항을 잘 읽으십시오.

VAŽNO!

Prije instaliranja Vašeg stroja molimo pročitajte sigurnosne upute, koje možete naći online u uputi za upotrebu na <http://www.melco-service.com>.

VAŽNO!

Prije instaliranja Vaše mašine molimo pročitajte sigurnosne upute, koje možete naći online u uputi za upotrebu na <http://www.melco-service.com>.

PENTING!

Sebelum pemasangan mesin anda, sila baca maklumat keselamatan yang tersedia di dalam buku panduan di laman web <http://www.melco-service.com>.

VIKTIG!

Før installasjon av din maskin må du lese sikkerhetshenvisningene som du finner online i instruksjonshåndboka på Internett-adressen: <http://www.melco-service.com>.

UWAGA WAŻNE!

Przed zainstalowaniem swojej maszyny, proszę przeczytać „Wskazówki dotyczące bezpieczeństwa”, znajdujące się online w instrukcji obsługi na stronie <http://www.melco-service.com>.

IMPORTANTE!

Antes da instalação de sua máquina, por favor leias as informações de segurança que se encontram online no Manual de instruções no site <http://www.melco-service.com>.

ВНИМАНИЕ!

Перед установкой Вашей машины прочтите инструкции по безопасности к машине, которые Вы найдете в руководстве по эксплуатации в сети Интернет по адресу: <http://www.melco-service.com>.

УВАГА!

Перед встановленням Вашої машини прочитайте інструкції з безпеки до машини, які Ви знайдете в керівництві з експлуатації в мережі Інтернет за адресою: <http://www.melco-service.com>.

DÔLEŽITÉ!

Pred inštaláciou vášho stroja si prečítajte bezpečnostné pokyny pre stroj, ktoré nájdete online v príručke pre obsluhu stroja na stránke <http://www.melco-service.com>.

ПОМЕБНО!

Pred instaliranjem vašega stroja prosimo preberite varnostna navodila, ki jih najdete v uporabniškem priročniku na spletni strani <http://www.melco-service.com>.

Safety Instructions Reference

VIKTIGT!

Innan du installerar din maskin, vänligen läs säkerhetsanvisningarna som finns i användarhandboken online på <http://www.melco-service.com>.

ÖNEMLİ!

Makinenizin enstalasyonundan önce lütfen online olarak <http://www.melco-service.com> adresi altında bulunmakta olan Kullanıcı Kılavuzundan Güvenlik Uyarılarını okuyun.

QUAN TRỌNG

Trước khi lắp máy, yêu cầu quý vị hãy đọc thông tin an toàn trong sách hướng dẫn phụ tùng theo địa chỉ trên mạng như sau: <http://www.melco-service.com>.

ΣΗΜΑΝΤΙΚΟ!

Πριν από την εγκατάσταση του μηχανήματός σας, σας παρακαλούμε να διαβάσετε τις ενδείξεις ασφαλείας, που θα βρείτε στο διαδίκτυο στο εγχειρίδιο στο <http://www.melco-service.com>.

DŮLEŽITÉ!

Před instalací Vašeho stroje si prosím přečtěte Bezpečnostní pokyny, které najdete online v Příručce k obsluze na adrese: <http://www.melco-service.com>.

重要!

在安装您的 机之前，请先阅读 安全操作说明。安全操作说明的内容在 操作使用手册中，请查阅如下网页 <http://www.melco-service.com>。

هام!

قبل تركيب ماكينة الرجاء قراءة تعليمات الأمان في دليل المستخدم المتوفر في موقع الانترنت بعنوان <http://www.melco-service.com>

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**Konformitätserklärung ♦ Declaration of Conformity
♦ Déclaration de Conformité ♦ Dichiarazione di Conformità**

Wir ♦ We ♦ Nous ♦ Noi

Melco International LLC

(Name des Herstellers) (Manufacturer's name) (Nom du fournisseur) (Nome del produttore)

1575 W. 124th Ave., Westminster, CO 80234 / USA

(Anschrift) (Address) (Adresse) (Indirizzo)

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Westminster, CO / USA, June 23, 2023

(Ort und Datum der Ausstellung)

(Place and date of issue)

(Lieu et date)

(wogo e data)

Matthias Kondler, COO/VP, Head of Engineering and Operations

(Name und Unterschrift oder gleichwertige Kennzeichnung des Befugten)

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